An Enantioselective Synthesis of Voriconazole

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S Supporting Information

[AB](#page-6-0)STRACT: [A new seven-](#page-6-0)step sequence to access voriconazole, a clinically used antifungal agent, was developed. The initial catalytic asymmetric cyanosilylation is the key to constructing the consecutive tetra- and trisubstituted stereogenic centers. The fluoropyrimidine unit frequently triggered unexpected side reactions, but careful amendment of the reaction sequence allowed for the concise enantioselective synthesis.

■ **INTRODUCTION**

Invasive fungal diseases are life-threatening and devastating opportunistic infectious symptoms in immunocompromised patients.¹ Voriconazole (Vfend) is a clinically used triazole antifungal agent in both intravenous and oral formulations, 2 and a [pr](#page-6-0)imary drug for invasive aspergillosis in first line tr[e](#page-6-0)atment (Figure 1).^{1b,3} Voriconazole is an advanced triazole

Figure 1. Structure of antifungal agents fluconazole and voriconazole.

fungicide with a very broad antifungal spectrum.⁴ The structure of voriconazole is similar to a precedent triazole antifungal, fluconazole, sharing 2,4-difluorobenzene, 1,2,[4](#page-6-0)-triazole, and tertiary alcohol substructures. However, the replacement of one of the two 1,2,4-triazole groups in fluconazole by fluoropyrimidine breaks the symmetry of the molecule, significantly increasing the molecular complexity together with an extra stereogenic center because of an additional methyl group. The original enantioselective synthetic route for voriconazole developed by Pfizer relied on optical resolution to construct the consecutive tetra- and trisubstituted stereogenic centers, although the overall synthesis is scalable for large-scale production.^{2b,5} We envisioned applying our asymmetric catalyst designed for the enantioselective construction of stereogenic tertiary alcoh[ol](#page-6-0)s to the synthesis of voriconazole.⁶ Herein, we report a seven-step sequence for enantioselective synthesis of voriconazole. Catalytic asymmetric cyanosilylation was the key as the initial chirality introduction step.

■ RESULTS AND DISCUSSION

Retrosynthesis of voriconazole is delineated in Scheme 1. 1,2,4- Triazole was planned to be installed at the last step, and the

Scheme 1. Retrosynthetic Analysis

pendant methyl group is to be formed by Wittig methylenation and diastereoselective hydrogenation. The precursor α epoxyketone would be derived from cyanohydrin 2. The epoxide ring was disconnected to α -chloromethylcarbinol, and metalated pyrimidine would be appended to the cyano group to furnish the requisite acylpyrimidine unit. The optically pure cyanohydrin 2 would be obtained from catalytic asymmetric cyanosilylation of commercially available functionalized ketone 1.

Received: September 5, 2013 Published: October 8, 2013

Scheme 2. Enantioselective Synthesis of Voriconazole

Scheme 2 outlines the seven-step synthetic route delivering voriconazole. Its associated unproductive transformations are summarized in Schemes 3 and 4, most of which were ascribed to the peculiar reactivity caused by the presence of the fluorinesubstituted pyrimidine. The initial catalytic asymmetric cyanosilylation of ketone 1 was promoted by a Gd-based asymmetric catalyst.^{7−9} Gd(HMDS)₃ and sugar-derived chiral ligand $3^{10,11}$ were mixed in a ratio of 2:3 at −30 °C, producing a pu[ta](#page-6-0)tive polymetall[ic](#page-6-0) catalyst composed of $Gd:3 = 2:3$,

Scheme 3. Unproductive Pathways

(a) direct access to α -epoxyketone 9 from cyanohydrin TMS ether 2

(b) nucleophilic methylation of mesylate 14

(c) hydrogenation of 10 with transition metal catalysts

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Rh(PPh₃)₃Cl: No reaction. Pd/C or Pd/C/ethylenediamine: Diastereomer of 11 was
obtained in major.

16 44%, $E/Z = 2.2/1$ (with Pd/C)

Scheme 4. Unfruitful Pathways for 1,2,4-Triazole Installation (a) installation of 1,2,4-triazole to 10

(b) installation of 1,2,4-triazole to 9

(c) installation of 1,2,4-triazole to 11 under basic or (Lewis) acidic conditions

MeMgBr THF, 0 °C to rt

suggested by ESI-MS analysis in the presence of TMSCN.^{7b} With 2 mol % of the catalyst (based on Gd), catalytic asymmetric cyanosilylation of 1 and TMSCN proceed[ed](#page-6-0) smoothly at −30 °C in propionitrile to afford the desired TMS-protected cyanohydrin 2 in 92% yield and 80% ee. 12 Because 2 was prone to retroreaction under acidic and basic conditions, 2 was immediately transformed into the cor[re](#page-6-0)sponding aldehyde 4 by reduction with DIBAL. Installation of fluorine-substituted pyrimidine was effected with an aryllithium reagent prepared by selective lithiation of 4-bromo-5 fluoropyrimidine¹³ with "BuLi in ether at −78 °C. Lithiation in THF led to significant decomposition of the reagent and barely produced [th](#page-6-0)e desired product.¹⁴ The transient product 5 readily underwent silyl group transfer to give a mixture of tertiary and [s](#page-6-0)econdary TMS ethers 5 and 6^{15} Subsequent treatment of the reaction mixture with TBAF and acetic acid at room temperature cleaved the TMS group to [give](#page-6-0) diol 7, and concomitant displacement of the terminal chloro leaving group by the adjacent tertiary alcohol produced α -epoxyalcohol 8. Corey−Kim oxidation of the diastereomixture of 8 using odorless dodecyl methyl sulfide and N-chlorosuccinimide gave α -epoxyketone 9 in 97% yield.¹⁶ Although the direct addition of lithiated fluoropyrimidine to cyanohydrin TMS ether 2 to obviate the reduction/oxid[atio](#page-6-0)n sequence was attempted, extensive manipulations of reaction conditions resulted in the formation of complicated mixtures (Scheme 3a). Given the preferential formation of (2R,3R)-8, nucleophilic methylation of mesylate 14 via inversion of configuration [w](#page-1-0)as extensively investigated to introduce the requisite 3S-methyl group; however, all attempts were unproductive. The formation of unexpected byproducts was triggered by deprotonation of the benzylic proton, as exemplified by the formation of 15 ,¹⁷ which appeared impossible to suppress (Scheme 3b). This finding directed our attention to the introduction of the [re](#page-6-0)quisite methyl group by Wittig methylenation fol[lo](#page-1-0)wed by diastereoselective hydrogenation. The exomethylene group of 10 was constructed using Ph₃P⁺MeBr[−] and ^tBuOK at room temperature, and the resulting $Ph_3P=O$ was efficiently removed by the addition of $MgCl₂$ in toluene.¹⁸ Despite an extensive investigation using transition metal catalysts, hydrogenation of 10 barely proceeded to afford the des[ire](#page-6-0)d product 11. Reactions using heterogeneous Pd catalysts¹⁹ or homogeneous Crabtree's catalyst²⁰ gave an E , Z-mixture of allylic alcohol 16, which was presumably produced by oxidati[ve](#page-6-0) addition at the benzylic C− O bon[d a](#page-6-0)nd subsequent hydrogenolysis of the resulting π -allyl metal complex (Scheme 3c). Whereas 10 remained unchanged with Wilkinson's catalyst, 21 Pd/C and its modified variant with ethylenediamine prom[ot](#page-1-0)ed the hydrogenation to afford predominantly the un[des](#page-6-0)ired diastereomer of 11.^{22,23} To perturb the diastereoselectivity in the hydrogenation, prior installation of 1,2,4-triazole was attempted; how[ever,](#page-7-0) an undesired $S_N 2'$ -type conjugate addition occurred to give (E) -17 and 18, which was produced from (Z) -17 by the following ipso substitution of fluoride (Scheme 4a). The fluoropyrimidine unit was inherently reactive toward nucleophilic substitution, and an attempted epoxide-opening re[ac](#page-1-0)tion of α -epoxyketone 9 with sodium 1,2,4-triazolide gave 19 (Scheme 4b). Eventually, we found that diimide reduction using 2,4,6-triisopropylbenzenesulfonylhydrazide under basic conditions [pr](#page-1-0)oduced 11 in 80% yield with preferential formation of the desired diastereomer $(69:31)$.^{24,25} Facile chromatographic separation allowed us to isolate the desired diastereomers in 57%, which was subjected to the fi[nal](#page-7-0) 1,2,4-triazole installation. The basic

conditions using sodium 1,2,4-triazolide led to epimerization and epoxide opening to give (E) -16 triggered by deprotonation at C3 (Scheme 4c). In contrast to hydrogenation conditions (Scheme 3c), (Z) -16 readily underwent *ipso* substitution under basic conditions, [a](#page-1-0)nd its cyclized compound 20 was isolated. The use [of](#page-1-0) Lewis or protic acid favored the formation of 21, which was presumably produced via S_N1 -like addition of N4 of 1,2,4-triazole.²⁶ Regioselective epoxide opening at the less hindered site slowly proceeded with 1,2,4-triazole in refluxing ethanol to gi[ve](#page-7-0) voriconazole 40% (53% brsm) together with the production of a marginal amount of 12 and N4-adduct 13 in $(27%)$.²⁷ Enantioenrichment of the thus obtained voriconazole (80% ee) from isopropanol afforded optically pure voriconazole (>99% [ee](#page-7-0)) in 49% yield.

■ CONCLUSION

In conclusion, a seven-step enantioselective synthesis of voriconazole was achieved. Catalytic asymmetric cyanosilylation of a commercially available functionalized ketone was applied as the initial step to construct the tetrasubstituted stereogenic center. Although voriconazole is a relatively small chemical entity, unexpected undesired reactions frequently took place, partly because of the presence of the fluoropyrimidine unit. Further refinement of the synthetic route for large-scale production is currently under way.

EXPERIMENTAL SECTION

General Procedures. The reactions were performed in a roundbottom flask with a Teflon-coated magnetic stirring bar and a 3-way glass stopcock under Ar atmosphere unless otherwise noted. Air- and moisture-sensitive liquids were transferred via a gastight syringe and a stainless steel needle. All workup and purification procedures were carried out with reagent-grade solvents under ambient atmosphere. Flash chromatography was performed using silica gel 60 (230−400 mesh). Chemical shifts for protons are reported as $\bar{\delta}$ in units of parts per million downfield from tetramethylsilane and are referenced to residual protons in the NMR solvent (CDCl₃ δ 7.24 ppm). For ¹³C NMR, chemical shifts are reported in the scale relative to the NMR solvent (CDCl₃ 77.0 ppm) as an internal reference. For ¹⁹F NMR, chemical shifts are reported in the scale relative to trifluoroacetic acid (76.5 ppm) as an external reference. NMR data are reported as follows: chemical shifts, multiplicity (s: singlet, d: doublet, dd: doublet of doublets, t: triplet, q: quartet, sep: septet, m: multiplet, br: broad signal), coupling constant (Hz), and integration. Optical rotation was measured using a 2 mL cell with a 1.0 dm path length. Compounds 2, 4, and 12 are known compounds (CAS Registry No. 861718-83-4, 861718-85-6, and 86404-63-9, respectively).

(S)-3-Chloro-2-(2,4-difluorophenyl)-2-((trimethylsilyl)oxy) propanenitrile (2). To a flame-dried 10 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was added ligand 3 (39.0 mg, 0.0847 mmol) in the glovebox. THF (1.8 mL) was added at 0 °C. To the resulting solution was added Gd(HMDS)₃ (0.175 M solution in THF, 0.305 mL, 0.0533 mmol) at the same temperature, and the resulting solution was stirred at 45 °C for 30 min. After cooling to room temperature, the solvent was removed under reduced pressure, and the resulting residue was dried in vacuo (2 mmHg) at 45 °C for 3 h. The complex was taken up with EtCN (1.7 mL), and the mixture was stirred at −30 °C. To the resulting mixture was added TMSCN (0.51 mL, 3.82 mmol), and the mixture was stirred at the same temperature for 20 min. To the solution was added ketone 1 (485 mg, 2.54 mmol), and the reaction mixture was stirred at the same temperature for 3 h. The reaction mixture was quenched with H_2O . The aqueous layer was extracted twice with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure to give crude product 2. Yield and enantioselectivity were determined to be 92% and 80% ee,

respectively, by GC analysis (based on absolute calibration method). The spectroscopic data were consistent with the reported values.⁷¹

(S)-3-Chloro-2-(2,4-difluorophenyl)-2-((trimethylsilyl)oxy) propanal (4). The crude 2 (92% yield, 494 mg, 1.70 mmol) was t[ak](#page-6-0)en up with toluene (1.7 mL), and the resulting solution was stirred at −78 °C. To the solution was added 1.0 M DIBAL in toluene (3.14 mL, 3.14 mmol), and the reaction mixture was stirred at the same temperature for 2 h. The reaction mixture was quenched with a saturated NH4Cl aq and 1 N HCl aq. To the resulting mixture was added Celite, and the mixture was stirred at room temperature for 30 min. The resulting slurry was filtered through a pad of Celite, and the aqueous layer was extracted twice with EtOAc. The combined organic layers were washed with H_2O and dried over MgSO₄. After removal of volatiles under reduced pressure, the resulting residue was purified using silica-gel column chromatography (*n*-hexane/EtOAc = $95:5$) to give 351 mg of 4 (70% for 2 steps) as a colorless oil. The spectroscopic data were consistent with the reported values.^{7b}

(1R,2S)-3-Chloro-2-(2,4-difluorophenyl)-1-(5-fluoropyrimidin-4 yl)-2-((trimethylsilyl)oxy)propan-1-ol (5). A fl[a](#page-6-0)me-dried 10 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with Et_2O (0.3 mL). Then 2.69 M "BuLi solution in nhexane (0.19 mL) was added via a gastight syringe with a stainless steel needle under an Ar atmosphere. To the resulting mixture was added 4 bromo-5-fluoropyrimidne (91.2 mg, 0.515 mmol) in $Et₂O$ (0.7 mL) at −78 °C, and the mixture was stirred at the same temperature for 10 min. ZnI_2 (165 mg, 0.515 mmol) was added and then stirred for 20 min. To the resulting mixture was added aldehyde 4 (137 mg, 0.468 mmol) in Et₂O (1.3 mL) at −78 °C, and the solution was stirred at the same temperature for 30 min. The reaction mixture was quenched with H_2O . The aqueous layer was extracted two times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. Purification by silica-gel column chromatography (*n*-hexane/EtOAc = 70:30) gave 37.9 mg of 5 (21%) yield, diastereomeric ratio was determined to be 93/7 by ¹H NMR analysis) as a colorless solid: mp 119−123 °C; $^1\rm H$ NMR (400 MHz, CDCl₃) δ 8.95 (d, J = 2.8 Hz, 1H), 8.22 (d, J = 0.92 Hz, 1H), 6.96– 6.90 (m, 1H), 6.83–6.78 (m, 1H), 6.71–6.66 (m, 1H), 5.32 (d, J = 9.7 Hz, 1H), 4.56 (d, J = 12.6 Hz, 1H), 4.45 (d, J = 9.7 Hz, 1H), 4.42 (d, J $= 12.6$ Hz, 1H), 0.250 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 163.0 (dd, $J = 250$, 13 Hz), 159.5 (dd, $J = 247$, 13 Hz), 154.6 (d, $J = 266$ Hz), 153.8 (d, J = 7.2 Hz), 153.1−152.9 (m), 144.3 (d, J = 22 Hz), 130.2 (dd, $J = 10$, 5.8 Hz), 122.9 (dd, $J = 13$, 2.9 Hz), 110.8 (dd, $J =$ 21, 3.6 Hz), 104.0 (dd, $J = 28$, 25 Hz), 83.7 (d, $J = 5.8$ Hz), 71.6, 49.7 $(d, J = 8.7 \text{ Hz})$, 2.35; IR (neat, cm⁻¹) ν 3500, 3056, 2961, 1616, 1586, 1498, 1404; HRMS (ESI) Anal. Calcd. for $C_{16}H_{18}O_2N_2CISiF_3Na$ m/z 413.0670 $[M + Na]$ ⁺, found 413.0666.

(1R,2S)-3-Chloro-2-(2,4-difluorophenyl)-1-(5-fluoropyrimidin-4 yl)-1-((trimethylsilyl)oxy)propan-2-ol (6). A flame-dried 10 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with Et_2O (0.2 mL). Then 2.69 M "BuLi solution in nhexane (0.21 mL) was added via a gastight syringe with a stainless steel needle under an Ar atmosphere. To the resulting mixture was added 4 bromo-5-fluoropyrimidne (99.3 mg, 0.515 mmol) in $Et₂O$ (0.8 mL) at −78 °C, and the mixture was stirred at the same temperature for 10 min. To the resulting mixture was added aldehyde 3 (117 mg, 0.399 mmol) in Et₂O (1.0 mL) at −78 °C, and the mixture was stirred at the same temperature for 30 min. The reaction mixture was quenched with H_2O . The aqueous layer was extracted two times with EtOAc. The combined organic layers were dried over $MgSO₄$, filtered, and concentrated under reduced pressure. Purification by silica-gel column chromatography (*n*-hexane/EtOAc = 70:30) gave 77.0 mg of 6 (49%) yield, diastereomeric ratio was determined to be 72:28 by ¹H NMR analysis) as a colorless solid: ¹H NMR (400 MHz, CDCl₃) δ 8.87 (d, J $= 2.5$ Hz, 1H), 8.38 (d, J = 1.8 Hz, 1H), 7.35–7.28 (m, 1H), 6.77– 6.71 (m, 1H), 6.69−6.64 (m, 1H), 5.51 (s, 1H), 4.62 (s, 1H), 4.27 (d, $J = 11.2$ Hz, 1H), 4.11 (dd, $J = 11.2$, 1.2 Hz, 1H), 0.046 (s, 9H); ¹³C NMR (150 MHz, CDCl₃) δ 162.8 (dd, J = 250, 13 Hz), 159.1 (dd, J = 247, 12 Hz), 155.1 (d, J = 267 Hz), 154.5 (d, J = 10 Hz), 153.8 (d, J = 7.2 Hz), 145.4 (d, $J = 22$ Hz), 130.5 (dd, $J = 9.4$, 6.5 Hz), 122.3 (dd, J $= 13, 4.3$ Hz), 111.3 (dd, $J = 21, 3.6$ Hz), 103.9 (dd, $J = 28, 25$ Hz),

78.5 (d, J = 5.8 Hz), 70.3, 50.4 (d, J = 7.2 Hz), −0.354; IR (neat, cm[−]¹) ν 3375, 2056, 2962, 1620; HRMS (ESI) Anal. Calcd. for $C_{16}H_{19}O_2N_2ClSiF_3$ *m/z* 391.0851 [M + H]⁺, found 391.0853.

(1R,2S)-3-Chloro-2-(2,4-difluorophenyl)-1-(5-fluoropyrimidin-4 yl)propane-1,2-diol (7). To a solution of 6 (63.9 mg, 0.163 mmol) in EtOH (326 μ L) was added 0.01 N HCl in EtOH (326 μ L) at room temperature, and then the resulting mixture was stirred at the same temperature for 3 h. The reaction mixture was quenched with a saturated $NAHCO₃$ aq. The aqueous layer was extracted two times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. Purification by silica-gel column chromatography $(n$ -hexane/EtOAc = 50:50) gave 45.8 mg of 7 (88% yield) as a colorless crystal: mp 154−158 °C; ¹ H NMR (400 MHz, CDCl₃) δ 8.93 (d, J = 2.5 Hz, 1H), 8.36 (d, J = 1.4 Hz, 1H), 7.26−7.20 (m, 1H), 6.81−6.69 (m, 2H), 5.50 (d, J = 10.6 Hz, 1H), 4.41 (d, $J = 11.4$ Hz, 1H), 4.26 (d, $J = 11.4$ Hz, 1H), 4.09 (d, $J = 10.6$ Hz, 1H), 4.02 (s, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 163.0 $(dd, I = 251, 12 Hz), 159.3 (dd, I = 248, 11 Hz), 154.7 (d, I = 276$ Hz), 153.8 (d, J = 4.3 Hz), 153.6 (d, J = 8.7 Hz), 145.4 (d, J = 22 Hz), 130.0 (dd, $J = 10$, 5.8 Hz), 122.2 (dd, $J = 13$, 4.3 Hz), 111.4 (dd, $J =$ 22, 2.9 Hz), 104.2 (dd, J = 28, 25 Hz), 78.6 (d, J = 5.8 Hz), 68.4, 50.2 $(d, J = 7.2 \text{ Hz})$; IR (neat, cm⁻¹) ν 3473, 3201, 2850, 1617, 1498, 1409; HRMS (ESI) Anal. Calcd. for $C_{13}H_{10}O_2N_2ClF_3N$ a m/z 341.0275 [M + Na]⁺ , found 341.0279.

(R)-((R)-2-(2,4-Difluorophenyl)oxiran-2-yl)(5-fluoropyrimidin-4 yl)methanol (8). A flame-dried 10 mL test tube equipped with a magnetic stirring bar and a 3-way glass stopcock was charged with Et₂O (0.3 mL). 2.69 M "BuLi solution in n-hexane (0.23 mL, 0.598) mmol) was added via a gastight syringe with a stainless steel needle under an Ar atmosphere. To the resulting mixture was added 4-bromo-5-fluoropyrimidine¹³ (106 mg, 0.598 mmol) in Et₂O (0.8 mL) at -78 °C, and the mixture was stirred at the same temperature for 10 min. Aldehyde 4 (117 [mg,](#page-6-0) 0.399 mmol) in $Et₂O$ (0.9 mL) was added to the resulting mixture at −78 °C, and the mixture was stirred at the same temperature for 30 min. The reaction mixture was quenched with silica gel. Then the resulting mixture was warmed to room temperature and stirred for 30 min. After cooling the reaction mixture to 0 °C, acetic acid (50.2 μ L, 0.877 mmol) and 1.0 M TBAF solution in THF (1.76 mL, 1.76 mmol) were added. After stirring the resulting mixture at room temperature for 8 h, H_2O was added. The aqueous layer was extracted twice with EtOAc. The combined organic layers were dried over MgSO4, filtered, and concentrated under reduced pressure. The resulting residue was purified using silica-gel column chromatography (*n*-hexane/EtOAc = 70:30) to give 55.2 mg of diastereomixture of 8 $(49\% \text{ yield}, (2R,3R):(2R,3S) = 85:15 \text{ by } ^{1}H \text{ NMR analysis})$ as a colorless oil. Diastereomixture of 8 was submitted to the next reaction. Diastereomers were separable by silica-gel column chromatography (nhexane/EtOAc = 70:30). Major isomer: colorless oil; $\left[\alpha\right]_D^{27}$ –2.94 (c 0.85, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 8.96 (d, J = 2.8 Hz, 1H), 8.45 (s, 1H), 7.17−7.11 (m, 1H), 6.76−6.67 (m, 2H[\),](#page-7-0) 5.34 (d, J $= 9.6$ Hz, 1H), 4.02 (d, J = 9.6 Hz, 1H), 3.44 (d, J = 5.3 Hz, 1H), 2.81 (d, J = 5.3 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 163.1 (dd, J = 247, 10 Hz), 160.5 (dd, J = 245, 9.6 Hz), 155.0 (d, J = 267 Hz), 153.9 $(d, J = 7.7 \text{ Hz})$, 153.3 $(d, J = 14 \text{ Hz})$, 144.6 $(d, J = 21 \text{ Hz})$, 130.8 $(dd, J$ $= 9.6, 5.8$ Hz), 119.1 (dd, J = 15, 3.8 Hz), 111.4 (dd, J = 22, 3.4 Hz), 103.6 (dd, J = 25, 25 Hz), 68.2, 59.0, 50.5; 19F NMR (376 MHz, CDCl₃) δ -108.3, -112.0, -135.9; IR (neat, cm⁻¹) ν 3414, 3077, 2318, 1619, 1589, 1507, 1403; HRMS (ESI) Anal. Calcd. for $C_{13}H_9O_2N_2F_3N$ a *m/z* 305.0508 [M + Na]⁺, found 305.0512. Minor isomer: white solid; mp 79–82 °C; $[a]_D^2$ ⁷ –16.5 (c 0.56, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 8.97 (d, J = 2.8 Hz, 1H), 8.55 (d, J = 1.2 Hz, 1H), 7.27−7.21 (m, 1H), 6.83−6.78 [\(m](#page-7-0), 1H), 6.75−6.69 (m, 1H), 5.31 (d, $J = 7.4$ Hz, 1H), 3.82 (d, $J = 7.4$ Hz, 1H), 3.20 (d, $J = 4.6$ Hz, 1H), 2.93 (d, J = 4.6 Hz, 1H); ¹³C NMR (150 MHz, CDCl₃) δ 163.2 $(dd, J = 250, 12 Hz), 161.0 (dd, J = 250, 12 Hz), 155.5 (d, J = 269$ Hz), 153.9 (d, J = 7.2 Hz), 153.1 (d, J = 13 Hz), 145.0 (d, J = 20 Hz), 131.3 (dd, J = 10, 5.8 Hz), 119.4−119.3 (m), 111.4 (dd, J = 22, 2.9 Hz), 103.9 (dd, J = 25, 25 Hz), 69.5, 59.3, 51.2; ¹⁹F NMR (376 MHz, CDCl₃) δ –108.1, –111.1, –135.2; IR (neat, cm⁻¹) ν 3189, 3057, 280,

2359, 1620, 1589, 1507, 1403; HRMS (ESI) Anal. Calcd. for $C_{13}H_9O_2N_2F_3N$ a *m/z* 305.0508 [M + Na]⁺, found 305.0509.

(R)-(2-(2,4-Difluorophenyl)oxiran-2-yl)(5-fluoropyrimidin-4-yl) methanone (9). To a suspension of N-chlorosuccinimide $(2.18 \text{ g}, 16.3)$ mmol) in THF (33.0 mL) was added n-dodecylmethylsulfide (4.85 mL, 19.0 mmol) at 0 °C, and the resulting mixture was stirred at the same temperature for 10 min. After cooling the reaction mixture to −30 °C, a solution of diastereomixtures of 8 (1.53 g, 5.44 mmol) in THF (40 mL) was added, and the reaction mixture was stirred at the same temperature for 1 h. To the resulting mixture was added $Et₃N$ (4.55 mL, 32.6 mmol), and the mixture was stirred at the same temperature for 2 h. The reaction mixture was quenched with H_2O . The organic layer was washed twice with H_2O , dried over $MgSO_4$, filtered, and concentrated under reduced pressure. The resulting residue was purified using silica-gel column chromatography (nhexane/EtOAc = 70:30) to give 1.48 g of 9 (97% yield) as a colorless oil: $[\alpha]_D^2$ ⁷ 40.6 (c 0.85, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 9.00 (d, J = 2.8 Hz, 1H), 8.73 (d, J = 1.4 Hz, 1H), 7.48–7.42 (m, 1H), 6.93−6.[89](#page-7-0) (m, 1H), 6.86−6.80 (m, 1H), 3.73 (d, J = 5.5 Hz, 1H), 3.32 $(d, J = 5.5 Hz, 1H);$ ¹³C NMR (100 MHz, CDCl₃) δ 193.1 (d, J = 3.8) Hz), 163.6 (dd, J = 253, 11 Hz), 161.7 (dd, J = 250, 13 Hz), 154.8 (d, J $= 275$ Hz), 153.7 (d, J = 7.7 Hz), 148.1 (d, J = 8.6 Hz), 147 (d, J = 21 Hz), 130.6 (dd, J = 11, 5.8 Hz), 117.6 (dd, J = 16, 3.8 Hz), 111.8 (dd, J $= 23, 4.3$ Hz), 104.2 (dd, J = 25, 25 Hz), 59.6, 52.4; ¹⁹F NMR (376 MHz, CDCl₃) δ −106.9, −110.0, −133.3; IR (neat, cm⁻¹) ν 3080, 2963, 2310, 1722, 1619, 1509, 1402, 1294; HRMS (ESI) Anal. Calcd. for $C_{13}H_8O_2N_2F_3$ *m/z* 281.0532 [M + H]⁺, found 281.0535.

(R)-4-(1-(2-(2,4-Difluorophenyl)oxiran-2-yl)vinyl)-5-fluoropyrimidine (10). To a suspension of methyltriphenylphosphonium bromide $(640$ mg, 1.79 mmol) in toluene $(2.0$ mL) was added 'BuOK $(201$ mg, 1.79 mmol), and the resulting mixture was stirred at 120 °C for 1 h. After cooling the reaction mixture to 0 $^{\circ}$ C, a solution of 9 (251 mg, 0.896 mmol) in toluene (7 mL) was added, and the resulting mixture was stirred at room temperature for 3 h. The reaction mixture was quenched with H_2O . The organic layer was washed with H_2O , dried over MgSO4, filtered, and concentrated under reduced pressure. The resulting crude mixture was taken up with toluene (4.5 mL), and then MgCl2 (512 mg, 5.38 mmol) was added. The reaction mixture was stirred at 65 °C for 1 h. After cooling to room temperature, the resulting mixture was filtered, and concentrated under reduced pressure. The resulting residue was purified using silica-gel column chromatography (*n*-hexane/EtOAc = $70:30$) to give 212 mg of 10 (85% yield) as a colorless crystal: mp 60–62 °C; $\left[\alpha\right]_D^2$ ⁷ 65.8 (c 0.72, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 8.92 (d, J = 3.0 Hz, 1H), 8.50 $(d, J = 3.2 \text{ Hz}, 1H), 7.55–7.49 \text{ (m, 1H)}, 6.80–6.76 \text{ (m, 1H)}, 6.73–$ $(d, J = 3.2 \text{ Hz}, 1H), 7.55–7.49 \text{ (m, 1H)}, 6.80–6.76 \text{ (m, 1H)}, 6.73–$ $(d, J = 3.2 \text{ Hz}, 1H), 7.55–7.49 \text{ (m, 1H)}, 6.80–6.76 \text{ (m, 1H)}, 6.73–$ 6.68 (m, 1H), 6.20 (br s, 1H), 6.16 (s, 1H), 3.33 (d, $J = 5.3$ Hz, 1H), 3.17 (d, J = 5.3 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 162.8 (dd, J $= 250$, 12 Hz), 161.5 (dd, $J = 252$, 13 Hz), 155.7 (d, $J = 270$ Hz), 153.9 (d, J = 8.6 Hz), 150.7 (d, J = 8.6 Hz), 145.5 (d, J = 24 Hz), 140.4 $(d, J = 5.8 \text{ Hz})$, 131.6 $(dd, J = 9.6, 4.8 \text{ Hz})$, 124.8 $(dd, J = 9.6, 1.9 \text{ Hz})$, 121.5 (dd, J = 13, 3.8 Hz), 111.1 (dd, J = 21, 3.8 Hz), 104.1 (dd, J = 25, 25 Hz), 57.9, 54.8; ¹⁹F NMR (376 MHz, CDCl₃) δ -108.9, −109.5, −131.7; IR (neat, cm[−]¹) ν 3062, 2997, 2374, 2352, 1894, 1617, 1579, 1507, 1403, 1283; HRMS (ESI) Anal. Calcd. for $C_{14}H_{10}ON_2F_3$ *m/z* 279.0740 [M + H]⁺, found 279.0736.

4-((S)-1-((R)-2-(2,4-Difluorophenyl)oxiran-2-yl)ethyl)-5-fluoropyrimidine (11) . To a solution of 10 $(23.5 \text{ mg}, 0.0845 \text{ mmol})$ in MeOH $(84.5 \mu L)$ was added NaHCO₃ (9.2 mg, 0.110 mmol) and 2,4,6triisopropylbenzenesulfonylhydrazide (30.2 mg, 0.101 mmol) at room temperature, and the resulting mixture was stirred at the same temperature for 18 h. The reaction mixture was quenched with H_2O . The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO4, filtered, and concentrated under reduced pressure. The resulting residue was purified using silica-gel column chromatography $(n$ -hexane/EtOAc = 50:50) to give 18.9 mg of 11 as a diastereomixture (80% yield, $(2R,3S):(2R,3R) = 69:31$ by ¹H NMR analysis). Further purification of the diastereomixture of 11 using silica-gel column chromatography (nhexane/diisopropyl ether =20:80) gave 13.4 mg of 11 (57% yield, single diastereomer) as a colorless oil: $\left[\alpha\right]_{D}^{28}$ –24.2 (c 0.47, CHCl₃);

¹H NMR (400 MHz, CDCl₃) δ 8.92 (d, J = 2.8 Hz, 1H), 8.44 (d, J = 1.8 Hz, 1H), 7.16−7.10 (m, 1H), 6.77−6.69 (m, 2H), 3.90 (q, J = 7.3 Hz, 1H), 3.07 (d, J = 4.8 Hz, 1H), 2.86 (d, J = 4.8 Hz, 1H), 1.34 (d, J $= 7.3$ Hz, 3H); ¹³C NMR (150 MHz, CDCl₃) δ 162.7 (dd, J = 248, 12 Hz), 160.7 (dd, $J = 249$, 12 Hz), 157.0 (d, $J = 13$ Hz), 156.4 (d, $J =$ 266 Hz), 154.2 (d, J = 7.2 Hz), 144.3 (d, J = 22 Hz), 130.8 (dd, J = 8.7, 5.8 Hz), 122.1 (dd, $J = 14, 4.3$ Hz), 111.1 (dd, $J = 21, 3.6$ Hz), 103.9 (dd, $J = 25$, 25 Hz), 59.1, 51.0, 39.0, 13.2; ¹⁹F NMR (376 MHz, CDCl₃) δ -109.1, -111.1, -135.7; IR (neat, cm⁻¹) ν 3069, 2975, 2943, 2377, 2353, 2310, 1585, 1507, 1402; HRMS (ESI) Anal. Calcd. for $C_{14}H_{12}ON_2F_3$ *m/z* 281.0896 [M + H]⁺, found 281.0890.

(2R,3S)-2-(2,4-Difluorophenyl)-3-(5-fluoropyrimidin-4-yl)-1-(1H-1,2,4-triazol-1-yl)butan-2-ol (Voriconazole), and (2R,3S)-2-(2,4- Difluorophenyl)-3-(5-fluoropyrimidin-4-yl)-1-(4H-1,2,4-triazol-4-yl) butan-2-ol (13) . To a solution of 11 $(373 \text{ mg}, 1.33 \text{ mmol})$ in EtOH (1.5 mL) was added 1,2,4-triazole (2.76 g, 39.9 mmol) at room temperature, and the resulting mixture was stirred at 80 °C (bath temp.) for 18 h. The reaction mixture was quenched with H_2O . The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified using silicagel column chromatography (CHCl₃/MeOH = 10:1) to give 186 mg of voriconazole (40% yield, recovered 10: 24%, 53% based on the recovered starting material) as a colorless crystal and 13 (125 mg, 27% yield) as a colorless crystal. 161 mg of voriconazole (enantiomeric excess: 80%) was taken up with isopropanol (483 μ L) at 65 °C, and the resulting solution was stirred at room temperature for 1 h. After additional stirring at 0° C for 1.5 h, the resulting crystal was filtered and dried in vacuo to give 85.7 mg of voriconazole (enantiomeric excess: 99.3%). 67.1 mg of voriconazole (enantiomeric excess: 99.3%) was taken up with isopropanol (168 μ L) and *n*-hexane (168 μ L) at 65 °C, and the resulting solution was stirred at room temperature for 1 h. After additional stirring at $0 °C$ for 12 h, the resulting crystal was filtered and dried in vacuo to give 61.5 mg of voriconazole (enantiomeric excess: >99%) as a colorless crystal: mp 134−136 °C; $[\alpha]_{D}^{27}$ –57.3 (c 1.0, MeOH, synthetic sample), $[\alpha]_{D}^{25}$ –62 (c 1.0, MeOH, reported in ref 2b); ¹H NMR (400 MHz, CDCl₃) δ 8.91 (d, J = 2.[5 H](#page-7-0)z, 1H), 8.59 (d, J = 1.4 Hz, 1H), 7.94 (s, 1H), [7.](#page-7-0)61−7.55 (m, 1H), 7.52 (s, 1H), 6.84−6.77 (m, 2H), 6.46 (s, 1H), 4.69 (d, J = 14.2 Hz, 1H), 4.29 (d, $J = 14.2$ Hz, 1H), 4.11 (q, $J = 7.1$ Hz, 1H), 1.08 (d, J $= 7.1$ Hz, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 162.8 (dd, J = 250, 13 Hz), 159.3 (d, J = 12.5 Hz), 158.4 (dd, J = 248, 11 Hz), 155.7 (d, J = 267 Hz), 153.4 (d, $J = 8.6$ Hz), 150.9, 145.3 (d, $J = 21$ Hz), 143.9, 130.6 (dd, J = 9.6, 5.8 Hz), 123.5 (dd, J = 12, 3.8 Hz), 111.6 (dd, J = 20, 2.9 Hz), 104.1 (dd, J = 28, 26 Hz), 77.5 (d, J = 4.8 Hz), 57.3 (d, J = 4.8 Hz), 36.8 (d, J = 4.8 Hz), 16.1; IR (neat, cm⁻¹) ν 3197, 2994, 2979, 1619, 1587, 1496, 1451, 1408; HRMS (ESI) Anal. Calcd. for $C_{16}H_{14}ON_SF_3N$ a *m/z* 372.1043 [M + Na]⁺, found 372.1037. The enantiometric excess of voriconazole was determined by chiral HPLC analysis (DAICEL, CHIRALCEL OD-H, flow rate =1.0 mL/min, nhexane:EtOH = 85:25, detection at 254 nm, column temp. 23 °C, t_R = 17.7 min (voriconazole), $t_R = 20.8$ min (*ent-voriconazole*). 13: mp 185−188 °C; $\lbrack \alpha \rbrack_{D}^{28}$ −46.3 (c 1.0, CHCl₃); ¹H NMR (400 MHz, CDCl3) δ 8.97 (s, 1H), 8.62 (s, 1H), 7.84 (s, 2H), 7.51−7.45 (m, 1H), 6.81−6.74 (m, 2H), 6.46 (brs, 1H), 4.51 (d, J = 14.2 Hz, 1H), 4.02 (q, J = 6.9 Hz, 1H), 3.95 (d, J = 14.2 Hz, 1H), 1.04 (d, J = 6.9 Hz, 3H); 13 C NMR (100 MHz, CDCl₃) δ 163.0 (dd, J = 251, 12 Hz), 159.1 (d, J $= 13.0$ Hz), 157.9 (dd, J = 246, 12 Hz), 155.6 (d, J = 266 Hz), 153.8 $(d, J = 8.7 \text{ Hz})$, 146.0 $(d, J = 22 \text{ Hz})$, 143.1, 131.2 $(dd, J = 9.4, 5.1 \text{ Hz})$, 122.3 (dd, $J = 12, 4.3$ Hz), 112.3 (dd, $J = 20, 2.9$ Hz), 104.2 (dd, $J =$ 27, 27 Hz), 77.7 (d, J = 4.3 Hz), 53.3 (d, J = 5.8 Hz), 36.4 (d, J = 4.3 Hz), 16.2; ¹⁹F NMR (376 MHz, CDCl₃) δ –109.0, –110.3, –135.7; IR (neat, cm⁻¹) *ν* 3360, 3114, 2982, 2940, 2376, 1620, 1588, 1498, 1406; HRMS (ESI) Anal. Calcd. for $C_{16}H_{15}ON_5F_3$ m/z 350.1223 [M + H]⁺ , found 350.1228.

(R)-((R)-2-(2,4-Difluorophenyl)oxiran-2-yl)(5-fluoropyrimidin-4 yl)methyl methanesulfonate (14). To a solution of 8 (20.5 mg, 0.0726 mmol) in CH₂Cl₂ (363 μ L) was added Et₃N (22.3 μ L, 0.160 mmol) and MsCl (6.20 μ L, 0.0799 mmol) at 0 °C, and the resulting mixture was stirred at the same temperature for 1 h. The reaction

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mixture was quenched with H_2O . The aqueous layer was extracted three times with CHCl₃. The combined organic layers were dried over MgSO4, filtered, and concentrated under reduced pressure. The resulting residue was purified using preparative TLC (n-hexane/EtOAc $= 50:50$) to give 26.7 mg of 14 (quantitative yield) as a colorless oil: $[\alpha]_{\text{D}}^{28}$ –12.8 (c 1.24, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 8.98 (d, J = 2.5 Hz, 1H), 8.58 (s, 1H), 7.38−7.32 (m, 1H), 6.87−6.83 (m, 1H), 6.74−6.69 (m, 1H), 6.03 (s, 1H), 3.40 (d, J = 4.6 Hz, 1H), 3.07 (s, 3H), 2.97 (d, $J = 4.6$ Hz, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 163.4 $(dd, J = 252, 11 Hz), 160.6 (dd, J = 250, 12 Hz), 155.3 (d, J = 270$ Hz), 154.4 (d, $J = 7.7$ Hz), 149.1 (d, $J = 11$ Hz), 145.6 (d, $J = 21$ Hz), 131.5 (dd, J = 9.6, 4.8 Hz), 117.8 (dd, J = 14, 3.8 Hz), 111.8 (dd, J = 22, 3.8 Hz), 103.8 (dd, J = 25, 25 Hz), 76.9, 56.8, 51.0, 38.9; ¹⁹F NMR (376 MHz, CDCl₃) δ -106.9, -111.1, -134.2; IR (neat, cm⁻¹) ν 3081, 3028, 2939, 1620, 1585, 1509, 1365; HRMS (ESI) Anal. Calcd. for $C_{14}H_{12}O_4N_2F_3S$ *m/z* 361.0465 [M + H]⁺, found 361.0468.

(E)-2-(2,4-Difluorophenyl)-1-(5-fluoropyrimidin-4-yl)-3-hydroxyprop-1-en-1-yl methanesulfonate (15). Attmpts to obtain methylated product resulted in failure, and 15 was isolated from the complicated mixture. Tentative assignment was made with ¹ H NMR, NOE, and HRMS. To a solution of 14 (24.6 mg, 0.0683 mmol) in THF (136 μ L) was added 0.97 M MeMgBr in THF (0.21 mL, 0.205 mmol) at 0 °C, and the resulting mixture was stirred at room temperature for 6 h. The reaction mixture was quenched with 1 N HCl aq. The aqueous layer was extracted twice with EtOAc, and the combined organic layers were dried over MgSO4. After removal of volatiles under reduced pressure, the resulting residue was purified using preparative TLC $\overline{(CHCl_{3}/)}$ $MeOH = 10:1$) to give 3.3 mg of 15 (ca. 13% yield, with some unidentified materials) as a yellow oil. $15:$ ^{1}H NMR (600 MHz, CDCl₃) δ 9.11 (d, J = 2.7 Hz, 1H), 8.75 (d, J = 2.4 Hz, 1H), 7.62–7.58 (m, 1H), 7.01−6.98 (m, 1H), 6.94−6.90 (m, 1H), 4.30 (s, 2H), 2.73 $(s, 3H)$; HRMS (ESI) Anal. Calcd. for $C_{14}H_{12}O_4N_2F_3S$ m/z 361.0465 $[M + H]$ ⁺, found 361.0469.

(E)-2-(2,4-Difluorophenyl)-3-(5-fluoropyrimidin-4-yl)but-2-en-1 ol ((E)-16) and (Z)-2-(2,4-Difluorophenyl)-3-(5-fluoropyrimidin-4 yl)but-2-en-1-ol ((Z)-16). To a solution of 10 (25.5 mg, 0.0917 mmol) in EtOH (917 μ L) was added 10% Pd/C (20.8 mg) at room temperature under argon atmosphere. The resulting suspension was stirred at the same temperature under H_2 atmosphere for 1 h. After evacuation of H_2 , argon was backfilled, and the resulting suspension was filtered and concentrated under reduced pressure. The resulting residue was purified using preparative TLC $(n$ -hexane/EtOAc = 50:50) to give 11.1 mg of $16(44%$ yield, $E/Z = 2.2/1$ as a colorless oil: ¹H NMR for *E* isomer (600 MHz, CDCl₃) δ 8.87 (d, J = 2.7 Hz, 1H), 8.26 (d, J = 2.1 Hz, 1H), 6.84−6.80 (m, 1H), 6.72−6.68 (m, 1H), 6.61−6.57 (m, 1H), 4.60 (s, 2H), 2.26 (s, 3H); 13C NMR for E isomer (150 MHz, CDCl₃) δ 162.5 (dd, J = 250, 12 Hz), 160.0 (dd, J $= 251, 13 \text{ Hz}$), 156.6 (d, J = 12 Hz), 154.2 (d, J = 7.2 Hz), 154.1 (d, J $= 266$ Hz), 144.8 (d, J = 23 Hz), 137.8, 132.2 (dd, J = 8.7, 5.8 Hz), 131.5 (d, $J = 2.9$ Hz), 122.8 (dd, $J = 16, 4.3$ Hz), 110.9 (dd, $J = 21, 3.6$ Hz), 104.0 (dd, J = 26, 26 Hz), 62.4, 17.9; ¹⁹F NMR for *E* isomer (376 MHz, CDCl₃) δ –109.5, –109.7, –132.0; ¹H NMR for Z isomer (600 MHz, CDCl₃) δ 9.03 (d, J = 2.7 Hz, 1H), 8.64 (d, J = 2.1 Hz, 1H), 7.39–7.34 (m, 1H), 6.96–6.86 (m, 2H), 4.04 (s, 2H), 1.94 (s, 3H); ¹³C NMR for Z isomer (150 MHz, CDCl₃) δ 162.7 (dd, J = 251, 11 Hz), 159.4 (dd, J = 248, 11 Hz), 155.4 (d, J = 267 Hz), 155.3 (d, J = 13 Hz), 154.0 (d, J = 7.2 Hz), 145.7 (d, J = 25 Hz), 138.4, 132.6 (d, J = 4.3 Hz), 131.2 (dd, J = 9.4, 5.1 Hz), 123.2 (dd, J = 17, 3.6 Hz), 111.7 $(dd, J = 21, 3.6 Hz)$, 104.2 $(dd, J = 26, 26 Hz)$, 64.1, 19.0 $(d, J = 4.3$ Hz); ¹⁹F NMR for Z isomer (376 MHz, CDCl₃) δ –109.7, –110.1, −130.9; IR (E/Z mixture) (neat, cm[−]¹) ν 3378, 3063, 2924, 2876, 1614, 1583, 1503, 1402; HRMS (ESI) Anal. Calcd. for C₁₄H₁₂ON₂F₃ m/z 281.0896 [M + H]⁺, found 281.0894.

(E)-2-(2,4-Difluorophenyl)-3-(5-fluoropyrimidin-4-yl)-4-(1H-1,2,4 triazol-1-yl)but-2-en-1-ol $((E)$ -17) and $8-(1H-1,2,4-Triazol-1-yl)$ methyl)-7-(2,4-difluorophenyl)-6H-pyrano[3,2-d]pyrimidine (18). To a solution of 10 (50.0 mg, 0.180 mmol) in DMF (500 μ L) was added 1,2,4-triazole (124 mg, 1.80 mmol) and K_2CO_3 (248 mg, 1.80 mmol) at room temperature, and the resulting mixture was stirred at the same temperature for 2 h. The reaction mixture was quenched with

H2O. The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified using preparative TLC (CHCl₃/MeOH = 10:1) to give 41.1 mg of (E) -17 (66% yield) as a colorless amorphous and 11.3 mg of 18 (19% yield) as a colorless oil. (E) -17: ¹H NMR (400 MHz, CDCl₃) δ 8.90 (d, $J = 2.7$ Hz, 1H), 8.19 (d, $J = 1.8$ Hz, 1H), 8.08 (s, 1H), 7.87 (s, 1H), 7.00−6.94 (m, 1H), 6.70−6.62 (m, 2H), 5.50 (s, 2H), 4.69 (s, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 163.0 (dd, J = 252, 12 Hz), 159.4 (dd, $J = 251$, 12 Hz), 154.3 (d, $J = 269$ Hz), 154.3 (d, $J = 7.7$ Hz), 153.2 (d, J = 12 Hz), 152.1, 145.9 (dd, J = 1.9, 1.9 Hz), 145.4 (d, $J = 23$ Hz), 143.8, 131.8 (dd, $J = 9.6$, 4.8 Hz), 128.0 (d, $J = 4.8$ Hz), 122.6 (dd, J = 15, 3.4 Hz), 111.4 (dd, J = 22, 3.4 Hz), 104.3 (dd, J = 25, 25 Hz), 62.9 (d, J = 1.9 Hz), 48.9; ¹⁹F NMR (376 MHz, CDCl₃) δ −107.9, −109.3, −129.9; IR (neat, cm[−]¹) ν 3369, 2352, 1614, 1580, 1504, 1272, 1141; HRMS (ESI) Anal. Calcd. for $\rm C_{16}H_{12}ON_5F_3Na$ m/z 370.0886 [M + Na]⁺, found 370.0884. 18: ¹H NMR (600 MHz, CDCl₃) δ 8.72 (s, 1H), 8.34 (s, 1H), 8.24 (s, 1H), 7.85 (s, 1H), 7.81− 7.77 (m, 1H), 7.05−7.02 (m, 1H), 6.95−6.92 (m, 1H), 5.18 (br s, 2H), 5.08 (s, 2H); ¹³C NMR (150 MHz, CDCl₃) δ 163.7 (dd, J = 253, 12 Hz), 160.0 (dd, J = 251, 13 Hz), 151.9, 151.4, 148.0, 146.6, 144.8, 144.0, 138.5, 132.0 (dd, J = 9.4, 5.1 Hz), 126.7, 118.0 (dd, J = 16, 4.3 Hz), 112.4 (d, $J = 22$ Hz), 104.9 (dd, $J = 26$, 26 Hz), 68.7 (d, $J = 4.3$ Hz), 44.5; ¹⁹F NMR (376 MHz, CDCl₃) δ -106.1, -108.2; IR (neat, cm⁻¹) v 3102, 3050, 2924, 2852, 1504, 1413; HRMS (ESI) Anal. Calcd. for $C_{16}H_{12}ON_5F_2$ m/z 328.1005 [M + H]⁺, found 328.1006.; HRMS (ESI) Anal. Calcd. for $C_{16}H_{12}ON_5F_2 m/z$ 328.1005 $[M + H]^+$, , found 328.1006.

(R)-(5-(1H-1,2,4-Triazol-1-yl)pyrimidin-4-yl)(2-(2,4 difluorophenyl)oxiran-2-yl)methanone (19). To a solution of 9 (10.8 mg, 0.0385 mmol) in DMF (193 μ L) was added 1,2,4-sodium triazolide (5.26 mg, 0.0578 mmol) at room temperature, and the resulting mixture was stirred at the same temperature for 1 h. The reaction mixture was quenched with $H₂O$. The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified using silica-gel column chromatography (*n*-hexane/EtOAc = 50:50) to give 10.9 mg of 19 (86% yield) as a colorless solid: $[\alpha]_{\text{D}}^{28}$ 27.4 (c 0.1, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 9.22 (s, 1H), 9.05 (s, 1H), 8.60 (s, 1H), 8.11 (s, 1H), 7.47– 7.41 (m, 1H), 6.94−6.89 (m, 1H), 6.88−6.83 (m, 1H), 3.70 (d, J = 5.7 Hz, 1H), 3.20 (d, J = 5.7 Hz, 1H); ¹³C NMR (100 MHz, CDCl₃) δ 194.6, 163.5 (dd, $J = 252$, 13 Hz), 161.6 (dd, $J = 252$, 12 Hz), 156.8, 154.5, 153.5, 150.0, 142.4, 130.6 (dd, J = 9.6, 4.8 Hz), 129.2, 117.4 $(dd, J = 16, 2.9 Hz), 111.5 (dd, J = 22, 3.8 Hz), 104.1 (dd, J = 25, 25)$ Hz), 59.4, 52.7; ¹⁹F NMR (376 MHz, CDCl₃) δ –107.2, –109.9; IR (neat, cm⁻¹) *ν* 3415, 3132, 3104, 2925, 2354, 1720, 1618, 1509, 1463, 1431; HRMS (ESI) Anal. Calcd. for $C_{15}H_{10}O_2N_5F_2$ m/z 330.0797 [M + H]⁺ , found 330.0802.

7-(2,4-Difluorophenyl)-8-methyl-6H-pyrano[3,2-d]pyrimidine (20). To a solution of 11 (26.5 mg, 0.0946 mmol) in DMF (265 μ L) was added 1,2,4-sodium triazolide (86.1 mg, 0.946 mmol) at room temperature, and the resulting mixture was stirred at 60 °C for 1 h. The reaction mixture was quenched with H_2O . The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified using preparative TLC $(n$ -hexane/ EtOAc = 50:50) to give 9.1 mg of (E) -16 (34% yield) as a pale purple oil and 10.7 mg of 20 (44% yield) as a colorless crystal. Spectroscopic data of (E)-16 is described above. 20: ¹H NMR (400 MHz, CDCl₃) δ 8.77 (s, 1H), 8.22 (s, 1H), 7.25−7.19 (m, 1H), 6.97−6.88 (m, 2H), 4.97 (s, 2H), 2.00 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 163.1 (dd, $J = 251, 13 Hz$, 159.9 (dd, $J = 252, 13 Hz$), 152.0, 149.2, 147.9, 143.2, 132.3, 131.2 (dd, J = 9.6, 4.8 Hz), 130.0, 119.9 (dd, J = 17, 6.2 Hz), 111.9 (dd, $J = 21, 3.8$ Hz), 104.8 (dd, $J = 25, 25$ Hz), 68.6 (d, $J = 2.9$ Hz), 12.6; ¹⁹F NMR (376 MHz, CDCl₃) δ -108.0, 108.3; IR (neat, cm[−]¹) ν 3069, 2852, 1614, 1574, 1506, 1465, 1414; HRMS (ESI) Anal. Calcd. for $C_{14}H_{11}ON_2F_2$ m/z 261.0834 [M + H]⁺, found 261.0828.

(3R)-2-(2,4-Difluorophenyl)-3-(5-fluoropyrimidin-4-yl)-2-(4H-1,2,4-triazol-4-yl)butan-1-ol (21). To a solution of 11 (8.3 mg, 0.0296 mmol) in EtOH (33.2 μ L) was added 1,2,4-triazole (61.4 mg, 0.888 mmol) and LiCl (7.54 mg, 0.178 mmol) at room temperature, and the resulting mixture was stirred at 80 °C (bath temp.) for 5 h. The reaction mixture was quenched with H_2O . The aqueous layer was extracted three times with EtOAc. The combined organic layers were dried over MgSO₄, filtered, and concentrated under reduced pressure. The resulting residue was purified using preparative TLC $(CHCl₃/$ $MeOH = 10:1$) to give 3.6 mg of 21 (35% yield) as a colorless amorphous: ¹H NMR (400 MHz, CDCl₃) δ 8.77 (s, 1H), 8.37 (s, 1H), 7.87 (s, 2H), 7.02−6.96 (m, 1H), 6.69−6.64 (m, 1H), 6.51−6.46 $(m, 1H)$, 6.17 (br s, 1H), 4.55 (s, 2H), 4.24 (q, J = 6.9 Hz, 1H), 1.54 $(d, J = 6.9 \text{ Hz}, 3H)$ (in DMSO- d_6 , doublet peak of OH proton was observed $(J = 4.6 \text{ Hz})$, supporting that 21 is an isomeric primary alcohol formed by epoxide opening from the more congested carbon); ¹³C NMR (150 MHz, CDCl₃) δ 162.6 (dd, J = 251, 12 Hz), 158.9 (d, J $= 13$ Hz), 157.8 (dd, J = 244, 12 Hz), 154.6 (d, J = 266 Hz), 153.2 (d, $J = 8.7$ Hz), 145.4 (d, $J = 22$ Hz), 143.3, 130.0 (dd, $J = 9.4$, 5.1 Hz), 124.0 (dd, J = 13, 2.9 Hz), 111.9 (dd, J = 22, 2.9 Hz), 104.2 (dd, J = 27, 27 Hz), 76.8, 51.6 (d, J = 4.3 Hz), 36.7 (d, J = 5.8 Hz), 14.6; ¹⁹F NMR (376 MHz, CDCl₃) δ –108.8, –109.5, –137.1; IR (neat, cm⁻¹) 3378, 3123, 2979, 2238, 1616, 1590, 1498, 1404; HRMS (ESI) Anal. Calcd. for $C_{16}H_{15}ON_5F_3$ m/z 350.1223 $[M + H]^+$, found 350.1222.

■ ASSOCIATED CONTENT

S Supporting Information

Additional experimental procedures and $^1\mathrm{H}$ and $^{13}\mathrm{C}$ NMR spectra of new compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

■ AUTHOR INFORM[ATION](http://pubs.acs.org)

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Notes

The auth[ors declare no competin](mailto:mshibasa@bikaken.or.jp)g financial interest.

■ ACKNOWLEDGMENTS

This work was financially supported by JST, ACT-C, and KAKENHI (No. 25713002). Dr. Ryuichi Sawa and Ms. Yumiko Kubota are gratefully acknowledged for technical assistance with the NMR analysis.

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